## AMENDMENTS TO THE CLAIMS

The listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

1. (currently amended) A method of manufacturing a polarizing glass article comprising the steps of:

melting a glass batch containing a halide capable of precipitating silver or copper halide;

cooling and shaping the melt into a glass article;

ion-exchanging silver or copper metal into the surface of the glass article; subjecting the glass article to an elevated temperature for a period of time sufficient to generate and precipitate silver or copper halide crystals in a surface layer of the glass;

elongating the glass article under stress at a temperature above the annealing point of the glass to elongate the crystals in the direction of the stress; and

exposing the elongated glass article to a reducing atmosphere at an elevated temperature to initiate reduction of at least a portion of the silver or copper halide crystals to silver or copper metal.

- 2. (currently amended) The method of claim 1, wherein the article contains a central layer containing essentially no silver or copper halide crystals after being exposed to the reducing atmosphere.
- 3. (original) The method of claim 1, wherein the surface layer is less than 50 microns thick.
- 4. (original) The method of claim 1, wherein the surface layer is less than 10 microns thick.
- 5. (original) The method of claim 1, wherein the concentration of silver or copper metal in the surface layer is greater than 0.1% by weight.

Appl. No.: 10/405,680 Response. Dated: 12-30-04 Reply to Office Action of: 9-21-04

6. (original) The method of claim 1, wherein the concentration of silver or copper metal in the surface layer is greater than 0.5% by weight.

7-10. (canceled)